



Auto setup	Travel Unit (mm)	Speed Unit (mm/min)
Y-Move	2.41	Z-Move 152
Low Speed	0.99	High Speed 20
Back Speed	20	Slice 3
Speed Choose	Low	Back Next

Manual control	Travel Unit (mm)	Speed Unit (mm/min)
Z-Speed	20	Z-Up Z-Down
Y-Speed	40	Y-Forward Y-Backward
Z-Move	0.00	
Y-Move	0.00	Back

Auto	Max: 40	Min: 1	(in)
Y-M	[Red Arrow]		
Low	1	2	3
Back	6	7	8
Spe	00	.	-
		Esc	Enter

MANUAL

AUTO





